

# Analysis of yellowing of a polyvinyl chloride sheet

## Part 1: Evolved gas analysis-MS

**[Background]** The degradation of polymeric materials greatly lowers the material performance and the product's value. Analysis of polymeric materials at every stage in a product's lifetime is essential if it hopes to remain viable in the marketplace. Some changes (color, elasticity, etc.) are easily monitored while others require more sophisticated analytical techniques (GC/MS, LC/MS, NMR, etc.). This technical note describes the analysis of a polyvinyl chloride (PVC) sheet, one sheet surface is yellow, while the other sheet surface is white. Evolved gas analysis MS (EGA-MS) is used to determine if there are gross chemical differences in the two sides.

**[Experimental]** The PVC sheet surfaces used are shown in Fig. 1. The analytical system included a Multi-Shot Pyrolyzer (EGA/PY-3030D) which was directly interfaced to the GC injection port. Samples were pulverized and then introduced to the pyrolyzer furnace. EGA thermograms were obtained by increasing the furnace temperature at a constant rate while gasses desorbed from the sample were transferred to the MS detector using a deactivated, heated EGA tube.

**[Results]** EGA thermograms of the white and yellowed surfaces are shown in Fig. 2. From the average mass spectrum (inset) of the broad peak appearing around 300°C in both TIC thermograms, the peak can be assigned as hydrogen chloride (HCl). Note that the HCl peak apex from the yellowed PVC surface appears at a lower temperature than that of the white PVC surface. This peak shift is obvious when the extracted ion chromatograms (EIC) using  $m/z = 36$  are compared. The rise and apex temperatures for the peak in the white surface sample are 248°C and 308°C respectively, whereas they are 160°C and 300°C for the yellowed surface. This shows that HCl is desorbed at a lower temperature for the yellowed surface sample, which could be due to a change in the heat-resistance of the yellowed surface. More testing is necessary to fully characterize the yellowed surface – see PYA3-022E. The two EGA thermograms also have a large peak eluting around 450°C which is attributed to the thermal degradation of the PVC and are essentially identical for both surface samples.

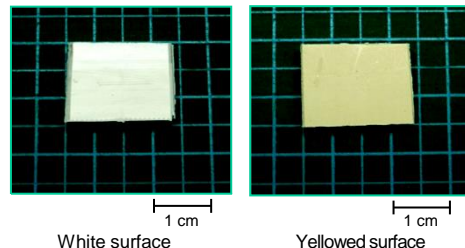


Fig. 1 PVC sheet

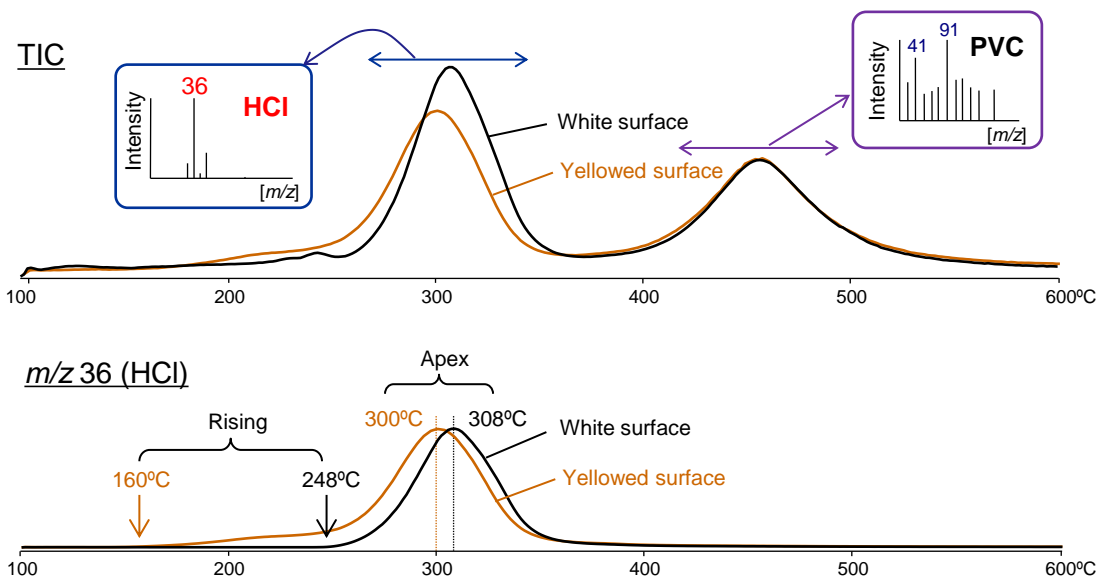


Fig. 2 EGA thermogram of PVC obtained by EGA-MS

Sample wt.: 0.2 mg, furnace temp.: 100 – 600°C (20 °C/min), EGA tube: UADTM-2.5N (L=2.5 m, i.d.=0.15 mm), Column flow rate: 1 mL/min, Split ratio: 1/50, GC oven temp.: 300°C

**Keywords :** Polyvinyl chloride (PVC), Evolved gas analysis, Yellowing

**Product used :** Multi-functional pyrolyzer, Auto-Shot Sampler, Eco-Cup LF, Vent-free GC/MS adapter, F-Search, EGA tube

**Applications :** Polymer analysis, degradation analysis

**Related technical notes :** [PYA3-022E](#)

Please forward your inquiries via our web page or send us a fax message.

**R&D and manufactured by :**  
**Frontier Laboratories Ltd.**

Phone: (81)24-935-5100 Fax: (81)24-935-5102  
<http://www.frontier-lab.com/>