

Saving Time by Reducing Calibrations for the Quantification of VOCs in Paints and Coatings using the Polyarc[®] System

Application Note

Paints and Coatings

Authors

Nemi Jain and Evelyn Rouge <u>Sherwin-Williams Co.</u> 4440 Warrensville Center Rd. Warrensville Hts., OH 44128 ncjain@sherwin.com

Charlie Spanjers Activated Research Company 7561 Corporate Way Eden Prairie, MN 55344 charlie.spanjers@activatedresearch.com

Abstract

The analysis of volatile organic compounds (VOCs) in solvent-borne as well as waterborne paints and coatings by GC/FID typically requires calibrations to determine the responses of each individual analyte before quantitative information can be obtained. In this application note, the analysis of a commercial coating with the Polyarc System is demonstrated. Because the Polyarc converts all organic molecules to methane before detection in the FID, calibration is not required. Instead, the peak area of one internal standard is used to accurately quantify every component in the mixture (17 analytes in this example).

Introduction

Many coatings necessarily contain high concentrations of volatile organic compounds (VOCs), which determine the coating characteristics and dry time. Household paints, on the other hand, must have very low levels of VOCs to prevent contamination of indoor air. In both cases, however, the concentration of VOCs must be accurately determined before a product can be sold. The technique that is most often used for identification and quantification of VOCs is gas chromatography (GC) with a flame ionization detector (FID).

The number of VOCs in a single sample can range from a few to hundreds of mostly oxygen-containing molecules. This complexity makes obtaining quantitative data both time consuming and challenging, as the FID response must first be calibrated for each individual VOC. This is because the response of the FID for each VOC is variable, based on the number of heteroatoms (O, N, etc.) and its chemical structure.



Figure 1. Polyarc System installed in the back detector position next to an FID on an Agilent 7890 GC.

In this application note, it is shown how the Polyarc System (Figure 1) can be used to save time by reducing calibrations for the GC/FID analysis of VOCs. The Polyarc is a catalytic microreactor that is an intermediate step after the column and before detection in the FID, in which all organic compounds are converted to methane through a two-step catalytic reaction:



| Carbon-Containing | | | + H2 | | Methane | + | Non-Carbonaceous |
|-------------------|---|-----|------------------|---------------|--------------------|---|------------------|
| Compounds | + | All | τ H ₂ | \rightarrow | (CH ₄) | Ŧ | Byproducts |

The response-per-carbon atom in the FID becomes equivalent for all carbon containing molecules because the FID only sees methane. Thus, a single internal standard (or an external standard) can be used to quantify all other components in the mixture, without the need to first calibrate. This means that quantitative information can be obtained in a single injection (compared to time-consuming analyses of calibration standards).

The quantitative analysis of a commercial coating with the Polyarc is described in this application note. A single internal standard (1-propanol) was used to quantify 17 analytes in a single injection without the need to calibrate each individual component.

Experimental

An Agilent 7890A GC equipped with a split/splitless inlet (Agilent G3454-64000), capillary-optimized FID, mass spectrometer (Agilent 5973), and Polyarc[®] reactor (<u>ARC PA-RRC-A02</u>) were used for the analysis. Helium (99.999%, Praxair) was used for carrier and FID makeup. Air (zero grade, Praxair) and H₂ (99.999%, Praxair) were supplied to the ARC electronic flow control module (PA-MFC-A09) and to the FID. The effluent of the GC column was connected to an Agilent 3-way CFT splitter (G3183-60500). The MS was connected to the splitter via a retention gap column (Agilent, 160-2635-5, 0.61 m, 0.1 mm ID). The inlet capillary to the Polyarc[®] was connected directly to the splitter. The splitter was controlled by an EPC (with restrictor frit removed) set to 4 psig.

Samples were prepared for GC analysis by adding a known concentration of pure 1-propanol as the internal standard (IS).

GC conditions

| Front inlet Inlet temperature | Split/splitless 250 °C |
|----------------------------------|---------------------------------------|
| Inlet linter | Agilent 18740-80190 |
| Carrier gas | He; 3 sccm constant flow |
| Septum purge flow | 3 sccm |
| Oven | 40 °C (hold 5 min) to 275 °C |
| | at 15 °C/min (hold 30 min) |
| Column | DB-5 UI (30 m $	imes$ 0.25 mm $	imes$ |
| | 1 μm film) |
| Syringe | 10 µL |
| Injection volume | 0.5 μL |

FID conditions

| Temperature | 300 °C |
|----------------|--------------|
| H ₂ | 1.5 sccm |
| Air | 350 sccm |
| Makeup | 20 sccm (He) |

Polyarc® System conditions

| Setpoint | 293 (450 °C actual temp.) |
|----------------|---------------------------|
| H ₂ | 35 sccm |
| Air | 2.5 sccm |

Results and Discussion

A commercial coating was analyzed with the Polyarc System using the experimental information shown above. The sample was first screened to ensure 1propanol was not present. Then, 0.0956 g of pure 1propanol was added to 0.9976 g of sample and injected into the system (see chromatogram in Figure 2). Each of the peaks in the chromatogram were identified using simultaneous data collection from a spectrometer (MS) (see Table 1 for mass identification). The 1-propanol peak area was then used to calibrate for every other peak in the chromatogram. Thus, the Polyarc System allowed for quantification of the 17 primary analytes in this sample with a single injection, without the need to calibrate each individual component.

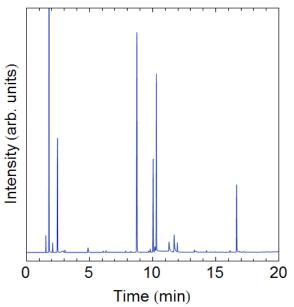


Figure 2. Chromatogram of a commercial coating using the Polyarc System.

| | Ret | | | | Polyarc | FID With | Theoretical |
|--------------------------------|---------|----|--------|-----------|---------|-------------|-------------|
| | Mw | | time | | Conc. | Calibration | Amount |
| Analyte | (g/mol) | #C | (min) | Area | (wt.%) | (wt.%) | (wt.%) |
| Ethanol (wash solvent) | 46 | 2 | 1.538 | 19399609 | 0.78 | | |
| Acetone | 58 | 3 | 1.789 | 667510685 | 22.44 | 22.45 | 22.78 |
| 2-Methyl-2-Propanol | 74 | 4 | 2.081 | 15571039 | 0.50 | ND | |
| 1-Propanol (IS) | 60 | 3 | 2.47 | 275527557 | N/A | N/A | |
| Acetic Acid | 60 | 2 | 2.933 | 14986621 | 0.78 | ND | 0.92 |
| 2-Butanone | 74 | 4 | 3.051 | 4693250 | 0.15 | 0.15 | |
| 1-Butanol | 74 | 4 | 4.881 | 16838800 | 0.54 | 0.53 | |
| Toluene | 92 | 7 | 7.847 | 2949039 | 0.07 | 0.07 | |
| 3-Methylene- Heptane | 112 | 8 | 8.27 | 2639491 | 0.06 | NQ | |
| n-Butyl Acetate | 116 | 6 | 8.754 | 542803684 | 18.25 | 18.93 | 21.29 |
| p-Xylene | 106 | 8 | 9.802 | 8549377 | 0.20 | 0.24 | |
| Methyl n-Amyl Ketone | 114 | 7 | 10.038 | 181595465 | 5.14 | 5.51 | 4.87 |
| Styrene | 104 | 8 | 10.177 | 9982979 | 0.23 | NQ | |
| n-Butyl Propionate | 130 | 7 | 10.299 | 349664679 | 11.29 | 11.54 | 10.76 |
| 2-ButylMethacrylate | 142 | 8 | 11.295 | 40847080 | 1.26 | NQ | |
| 2-HydroxyEthyl Methacrylate | 130 | 6 | 11.704 | 70244561 | 2.65 | NQ | |
| 2-Oxypanone | 114 | 6 | 13.445 | 4337845 | 0.14 | ND | |
| Isobornyl Methacrylate | 222 | 14 | 16.656 | 141508531 | 3.90 | NQ | |

Table 1. Quantitative analysis of a commercial coating using the Polyarc System.

^{N/A}Not applicable as 1-propanol was added as internal standard for Polyarc measurements. NDNot detected.

^{NQ}Not quantified.

Analysis Procedure

The area-per-mol of carbon is equivalent for all carbon-containing analytes because every molecule is completely converted to methane. This property allows for the determination of the concentration of any analyte using a single internal standard. For the data above, 1-propanol was used as the internal standard. The concentrations of all analytes were then calculated using the governing equation for the Polyarc:

$$C_{A} = C_{S} \left(\frac{Area_{A}}{Area_{S}}\right) \left(\frac{Mw_{A}}{Mw_{S}}\right) \left(\frac{\#C_{S}}{\#C_{A}}\right)^{*}$$

where:

 $\begin{array}{l} C_A = Mass \mbox{ concentration of the analyte} \\ C_S = Mass \mbox{ concentration of the standard} \\ Area_A = Integrated \mbox{ peak area of the analyte} \\ Area_S = Integrated \mbox{ peak area of the standard} \\ Mw_A = Molecular \mbox{ weight of the analyte} \\ Mw_S = Molecular \mbox{ weight of the standard} \\ \#C_S = Number \mbox{ of carbon atoms in standard} \\ \#C_A = Number \mbox{ of carbon atoms in analyte} \end{array}$

*See "Quantification with the Polyarc.pdf" at <u>https://www.activatedresearch.com/documents/</u> for more information.

Conclusions

The Polyarc System is a useful tool for the analysis of paints and coatings because of the complexity associated with these samples. Traditional methods for quantification of analytes in a complex mixture includes time-consuming calibrations of each individual components. With the Polyarc System, this process is greatly simplified because every molecule gives a uniform (equimolar) response in the FID. Further work will continue to explore the wide range of paints and coatings that this method is applicable to.

Contact Us

For more information or to purchase a Polyarc[®] system, please contact us at 612-787-2721 or <u>contact@activatedresearch.com</u>.

Please visit our <u>website</u> for details and <u>additional</u> <u>technical literature</u>.

Activated Research Company shall not be liable for errors contained herein, or for incidental or consequential damages in connection with the furnishing, performance, or use of this material.

Information, descriptions, and specifications in this publication are subject to change without notice.

© 2017 Activated Research Company, LLC Printed in the USA May 16, 2017 PA-APP-1717