

Agilent GC Support - Quick Reference Guide

GC Column Installation Quick Reference Guide - Inlets

Inlet	Diagram	Procedure
	4−6 mm + 1	Place a septum over the column, then the column nut and ferrule. Trim the end of the column with a column cutter.
Split/Splitless		Pull the column back so that 4-6 mm of column is extending past the end of the ferrule.
		Thread the column nut and column into the inlet and tighten slightly past where the column grabs – retighten after heating.
Purged Packed	1-2 mm	Place a septum over the column, then the column nut and ferrule. Trim the end of the column with a column cutter.
		Pull the column back so that 1-2 mm of column is extending past the end of the ferrule.
		Thread the column nut and column into the inlet and tighten slightly past where the column grabs – retighten after heating.
	<u>*</u> n	NOTE: Make sure the column adapter nut on the inlet base is <i>fully threaded on</i> and <i>spinning freely – Collar Up!</i>
Multimode	10-12 mm	Make sure the collar is "up" on the nut
		Tighten with two wrenches - ¼" and 5/16" To prevent damage the inlet threads.
Cool On Column	Red Cool	Insert the column all the way into the inlet until you feel the spring tension – do not withdraw. The column cut is critical. Tighten with two wrenches - ½" and 5/16" to avoid damaging the inlet.
PTV	Mark column here → 17 mm	There should be 17mm of column above the graphpak ferrule – the graphpak ferrule should be installed with the graphite end towards the inlet base. The column nut is slotted. Use a 5 mm wrench to tighten the fitting.
Volatiles Interface		There is a longer column nut for the VI so that you don't have to remove the inlet block. Part Number - G3504-20504



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GC Column Installation Quick Reference Guide - Detectors

Detector	Diagram	Procedure
FID/NPD	Capillary optimized fitting Adaptable fitting	Place a septum over the column, then the column nut and ferrule. Trim the end of the column with a column cutter.
	48 mm 68 mm	Thread the column nut and column into the detector base. Insert the column all the way into the detector jet until it stops, then withdraw 1-2 mm before tightening the nut.
		The dimensions shown of 48 and 68 mm are provided for very narrow columns (<100um) which may go all the way through the jet.
TCD – Using the standard Low Leakage Ferrules	Front ferrule ————————————————————————————————————	Place a 1/8" Swagelok nut and the Back and Front ferrules over the column. (Be sure to select the front ferrule size to match the column) Trim the end of the column with a column cutter.
	Nut —	Thread the column nut and column into the detector base. Insert the column all the way into the detector jet until it stops, then withdraw 1-2 mm before tightening the nut. Re-tighten after heating.
TCD – Original Design Column Adapter	Ferrule, 1/8-inch — A Nut, 1/8-inch — []	Install the column adapter to the 1/8" Swagelok TCD base using a graphite/vespel ferrule.
	Capillary column adapter	Thread the column nut and column into the adapter. Insert the column all the way into the detector jet until it stops, then withdraw 1-2 mm before tightening the nut.
uECD	70 ± 1 mm	Be sure that the Makeup gas adapter is installed with the 19 mm dimension shown.
	Final Makeup Adapter Installation Septum 19 ± 1 mm	Thread the column nut with column into the make-up gas adapter. Insert the column all the way into the mixing liner until it stops, then withdraw 1-2 mm - Use 2 wrenches to tighten the nut.Re-tighten after heating.
	Dimensions:	The 70 mm dimension shown is provided for very narrow columns (<100um) which may go all the way through the mixing liner.
FPD	Score column here Column measuring tool Column nut 145 mm	Install the column into the Column Measuring Tool Provided. Trim the column such that 1 mm extends from the end of the tool. Tighten the column nut and mark the position of the column at the back of the nut. Install into the detector base.